

# Work Order ID 52601

October 2, 2009 1:45:40 PM



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Item ID: D206-667-201

Accept



Setup Start



Revision ID: C

Stop



Item Name: Crosstube Aft

Start Date: 10/02/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/02/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D206-667-241

Rev C

DSI 9471

Rev A

290

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:

1 X D206-667-201 B41540 ✓

1 X D206-667-201 B44141 ✓

1 X D206-667-201 B44142 ✓

1 X D206-667-201 B30440 (OFFSH)

1 X D206-667-201 B30441 (OFFSH)

1 X D206-667-201 B30442 (OFFSH)

ADD TO EACH KIT IN STOCK:

1 X D3039-3 CENTER DRILL

B 1476

SP

9/10/15

PER ECN 09-630

RETURN TO STOCK

**Work Order ID 52601**

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Item ID: D206-667-201

Revision ID: C

Item Name: Crosstube Aft

Start Date: 10/02/09 Start Qty: 1.00

Required Date: 10/02/09 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

300

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Accept



Setup Start



Stop



Cust Item ID:

Customer:



09/10/07

u 07-10-06

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 09.08.06	Job No.: ENG 0110 AUG	ADR Yes/No: Y	ADR Date: 09.07.06	ECN #: 09- 630
Product No.: D206-667	Created By: [Signature]	Approved By: [Signature]		
Product Name: Crosstubes	Checked By: [Signature]	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	205 09-08-19
Production Engineering Coord	Y	ECDD	205 09-08-19
Production Document Control	Y	CL	205 09-08-19
Customer Technical Support	Y	DSM	205 09-08-19

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	205 08-19
Marketing	Y	SN	205 09-08-19
Customer Order Processing	N		

Reason for Change:  
NCR 09-005

Documents Affected:  
Release:  
DSI 9471 Rev. A

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	CP		09.08.19
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	CP		09.08.19
10	Update Controlled PDF Files	Y	KJ		09.08.19
11	Update Master Document List (MDL)	Y	CP		09.08.19
12	Update Document Record (DR)	Y	KJ	Rev. N	09.08.19
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	CP		09/08/19
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	CP		09.08.19
22					
23					

Description / Action:

- DSI 9471 Rev. A created to add center drill to D206-667-201 crosstube installation
- update D206-667-201 kits in stock with qty(1) D3039-3 center drill and DSI
- CHG number is unaffected

52601

ECN Verified & Complete: [Signature]

Date: 09/08/25

# Picklist Print

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Work Order ID: 52601

Parent Item: D206-667-201RevC

Parent Item Name: Crosstube Aft


Comments:

Start Date: 10/02/09

Required Date: 10/02/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3039-3RevA		Manufactured	No			250	Each	20.0000	6.0000	✓		
												
Centre Drill												

PO 9/10/06

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

20

14761

20

147611

## List Lots

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Criteria : Item ID: D206-667-201RevC All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-667-201RevC Crosstube Aft	Main Warehouse FG	16407		0.0000	QC21		
	Main Warehouse FG	16631		0.0000	QC21		
	Main Warehouse FG	41540		1.0000	QC21	CHG003	
	Main Warehouse FG	44141		1.0000	QC21	CHG003	
	Main Warehouse FG	44142		1.0000	QC21	CHG003	
	OFFSHORE FG	30440	7/27/09	1.0000	QC21	CHG002	
	OFFSHORE FG	30441		1.0000	QC21	CHG001	
	OFFSHORE FG	30442		1.0000	QC21	CHG002	
			<b>Total:</b>	6.0000			

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Start Date: 10/02/09 Start Qty: 1.00

Required Date: 10/02/09 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: *W*

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Setup Start

Stop

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D206-667-241

Rev C

DSI 9471

Rev A

0.00

0.00



Packaging

Packaging

## Memo

PULL FROM STOCK:

1 X D206-667-201 B41540

1 X D206-667-201 B44141

1 X D206-667-201 B44142

1 X D206-667-201 B30440 (OFFSH) J

1 X D206-667-201 B30441 (OFFSH) J

1 X D206-667-201 B30442 (OFFSH) J

ADD TO EACH KIT IN STOCK:

1 X D3039-3 CENTER DRILL

B 1476 *sq* *960/5*  
PER ECN 09-630

RETURN TO STOCK:

*sent to offshore*  
*BL 09-10-6*